

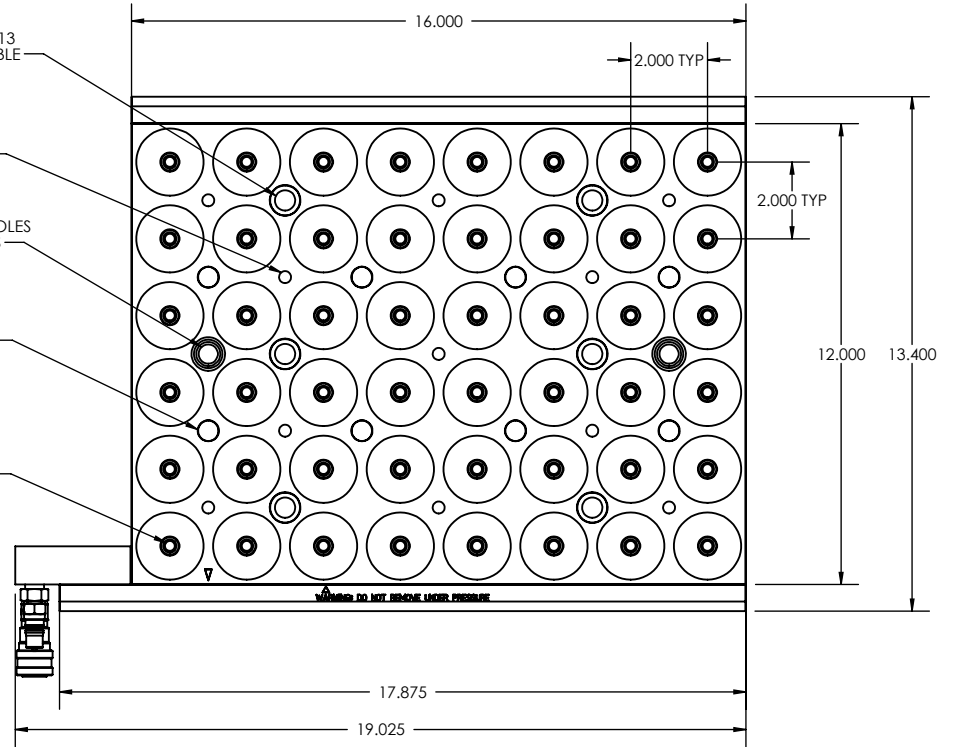
6X CLEARANCE FOR 1/2-13 ATTACH TO MACHINE TABLE

11X 3/8-16 TAPPED HOLES ATTACH FIXTURE PLATES

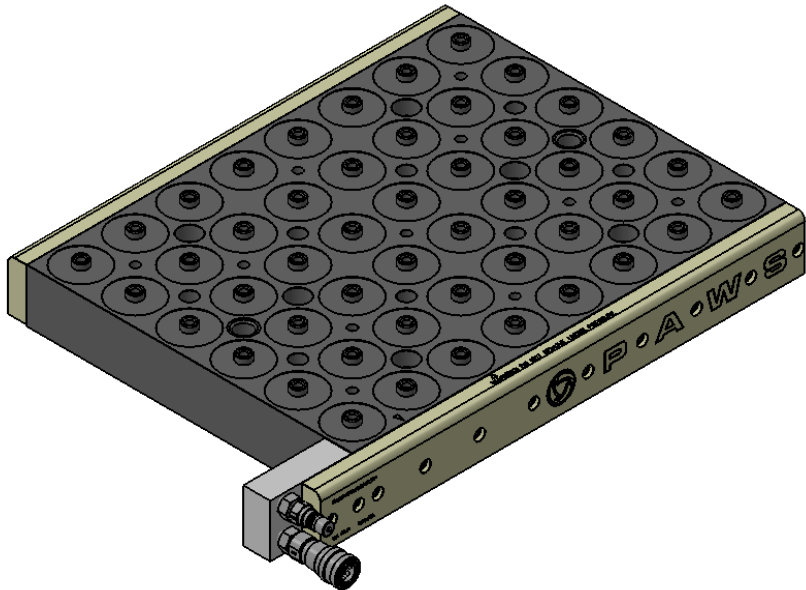
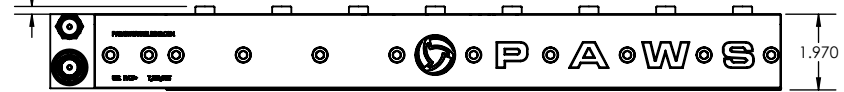
2X PRECISION LOCATOR HOLES LOCATE FIXTURE PLATES

8X $\varnothing .531$ THRU HOLES

48X 5/16-18 PISTONS



.220 PISTON STROKE



PAWS  **WORKHOLDING**

DA48 HYDRAULIC
BASE SYSTEM

SIZE A	DWG. NO. 3080-48	REV.
SCALE:1:5	WEIGHT:	SHEET 1 OF 1