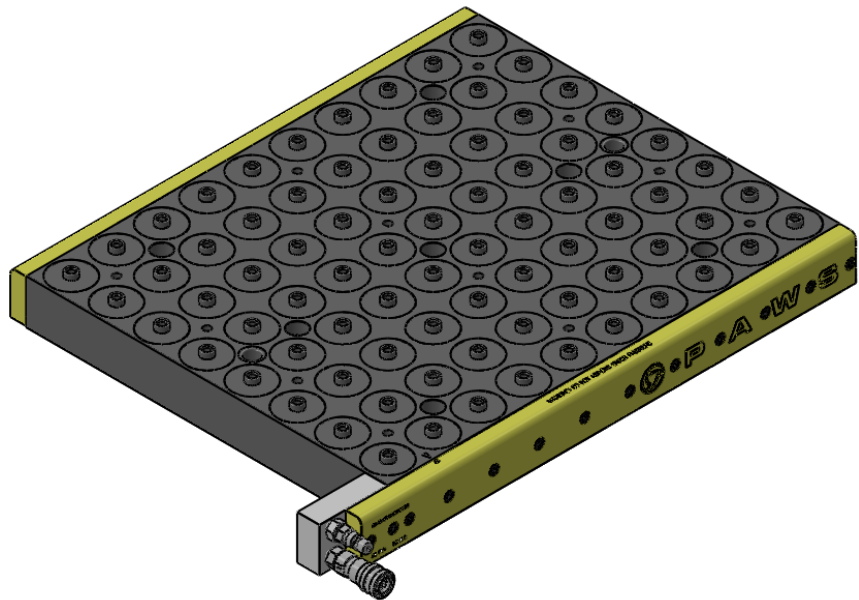
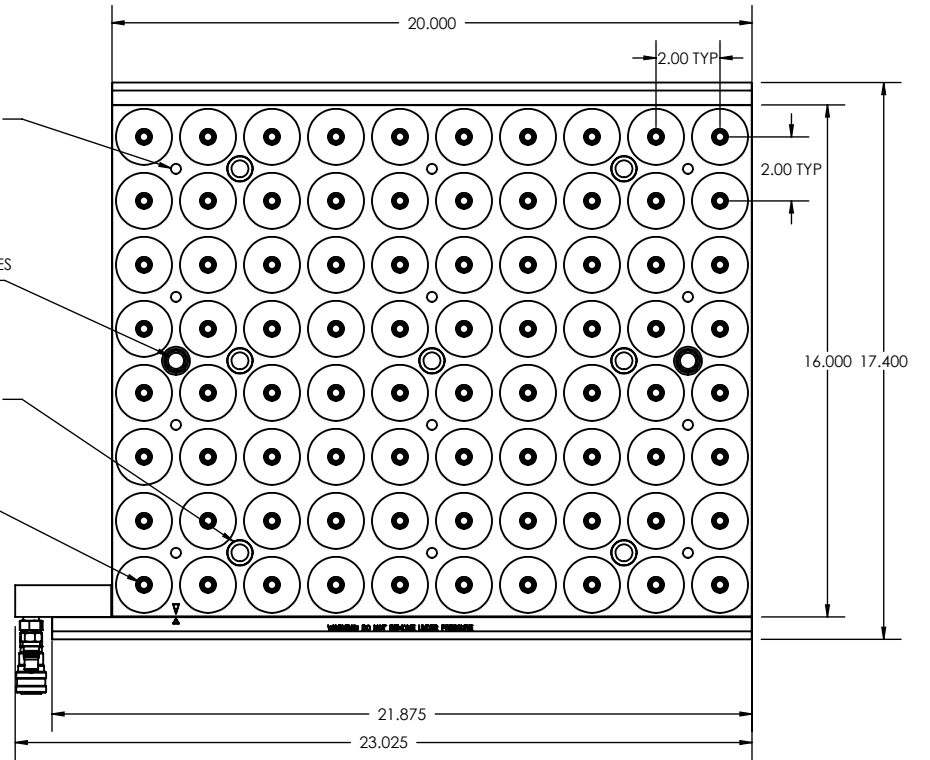


12X 3/8-16 TAPPED  
ATTACH FIXTURE PLATES

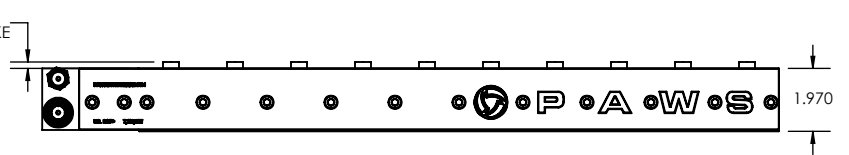
2X PRECISION LOCATOR HOLES  
LOCATE FIXTURE PLATES

7X CLEARANCE FOR 1/2-13  
ATTACH TO MACHINE TABLE

80X 5/16-18 PISTONS



.220  
PISTON STROKE



**PAWS**  **WORKHOLDING**

DA80 HYDRAULIC  
BASE SYSTEM

SIZE <b>A</b>	DWG. NO. <b>3080-80</b>	REV.
SCALE:1:6	WEIGHT:	SHEET 1 OF 1