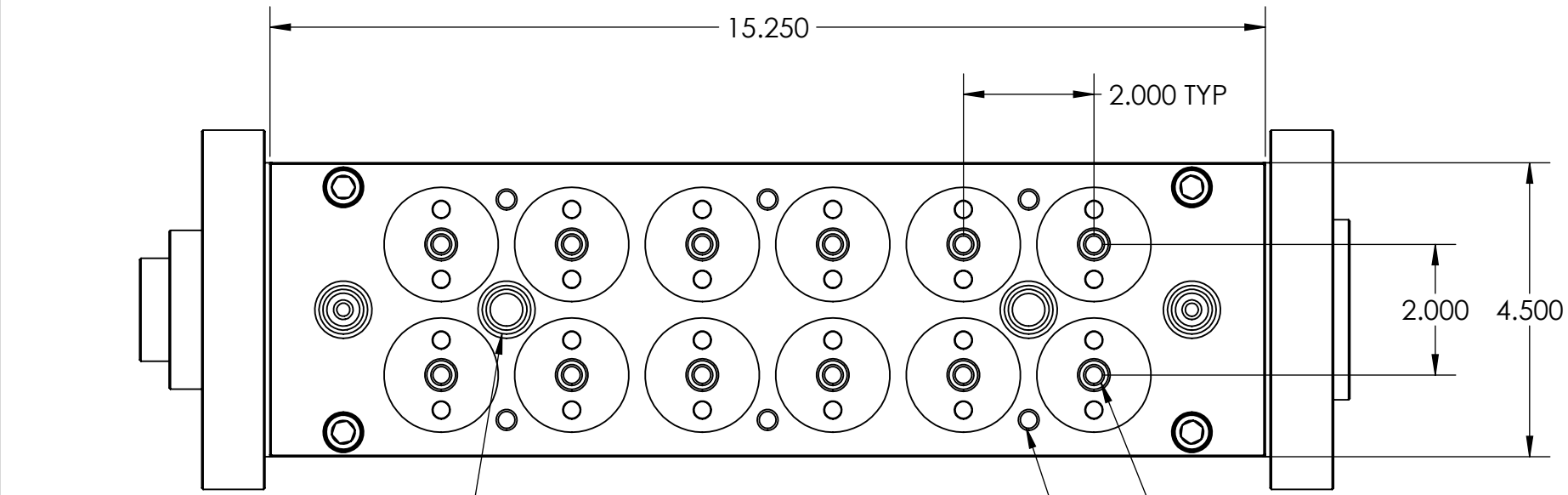


4 3 2 1

B

B



2X PRECISION LOCATOR HOLES TO LOCATE FIXTURE PLATE

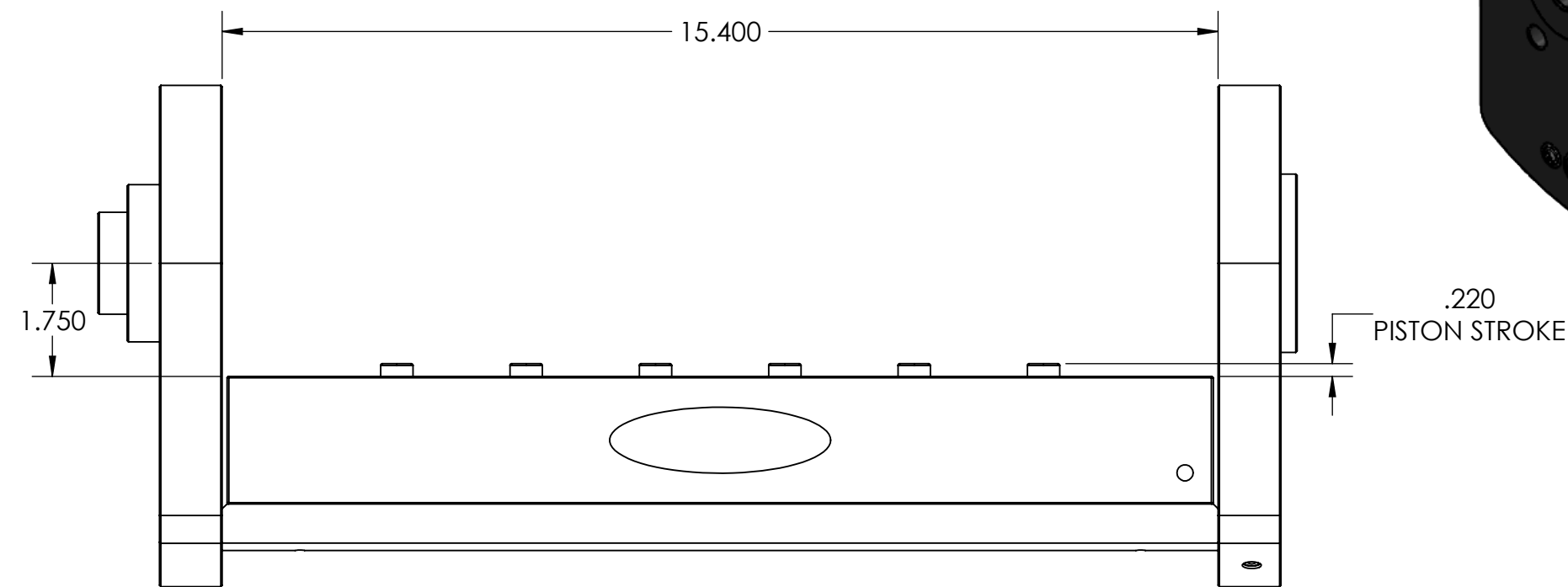
12X 5/16-18 PISTONS

6X 5/16-18 TAPPED HOLES TO MOUNT FIXTURE PLATE



A

A



.220 PISTON STROKE

4 3 2 1



BROTHER 450 TRUNNION
DA12 HYDRAULIC BASE PLATE

DWG. NO.	REV A
SCALE: 1:2.5WEIGHT:	SHEET 1 OF 1