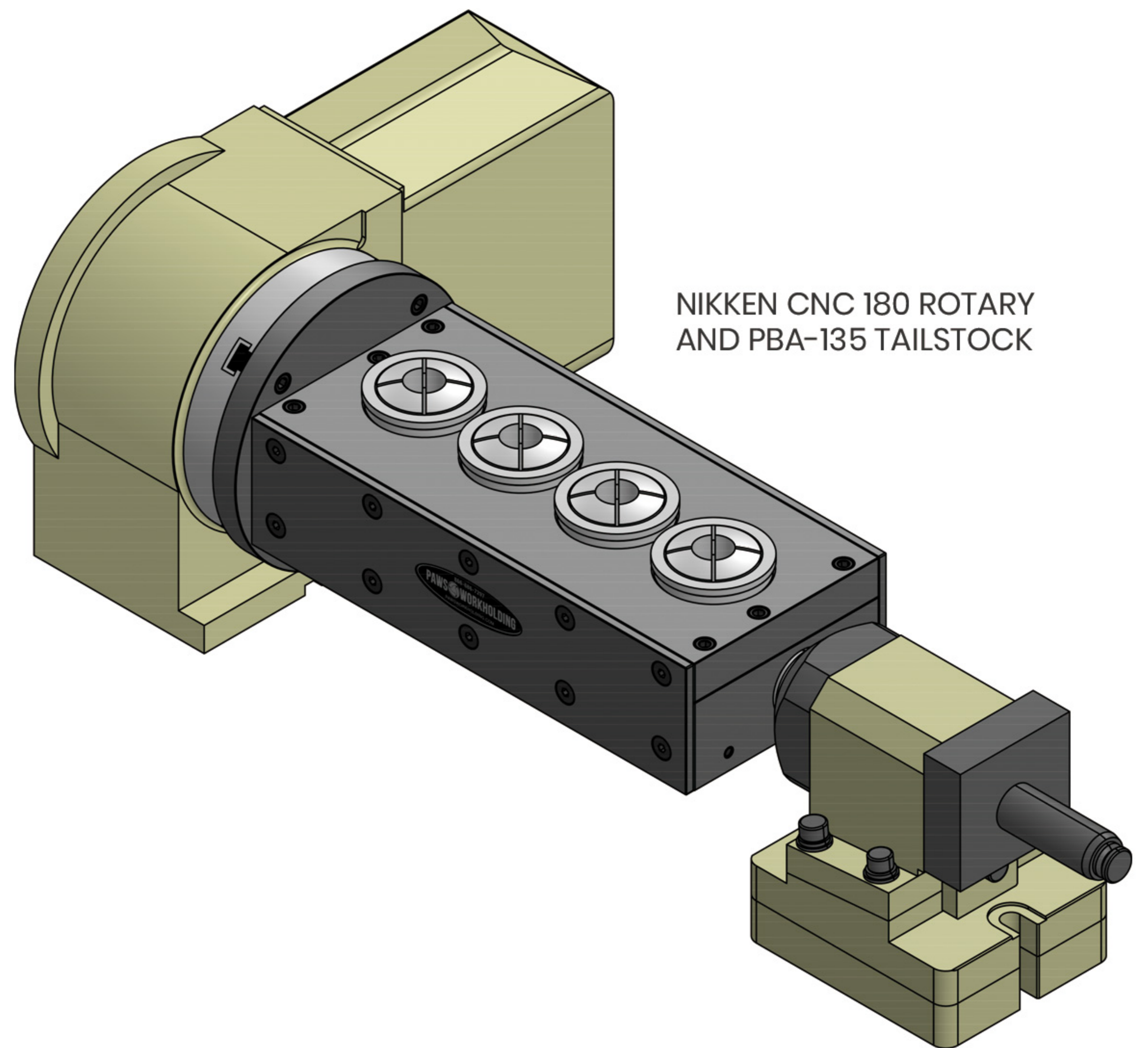


**Eliminate 75%  
OF TOOL CHANGE TIME**

# BEERE 4 STATION INDEXABLE IN-LINE 3J MULTI-COLLET FIXTURE

## AUTOMATED MULTIPLE-PART WORKHOLDING

Perfect for gripping parts on the outside diameter, the Beere 3J Multi-Collet fixture allows you to hold multiple-parts on one fixture for gang machining small parts. Ideal for secondary milling operations



NIKKEN CNC 180 ROTARY  
AND PBA-135 TAILSTOCK



NOTE: HYDRAULIC PUMP AND 3J COLLETS SOLD SEPARATELY.

**PART# BMCF-IDIL04-3J**



### Uniform Centerline

Fixture has uniform 3.125" centerline with special alignment feature to eliminate radial movement of individual collets.



### Push-to-Close Clamping

System uses "Push-to-Close" clamping technology, using a collet sleeve that slides up to close the 5C collet.



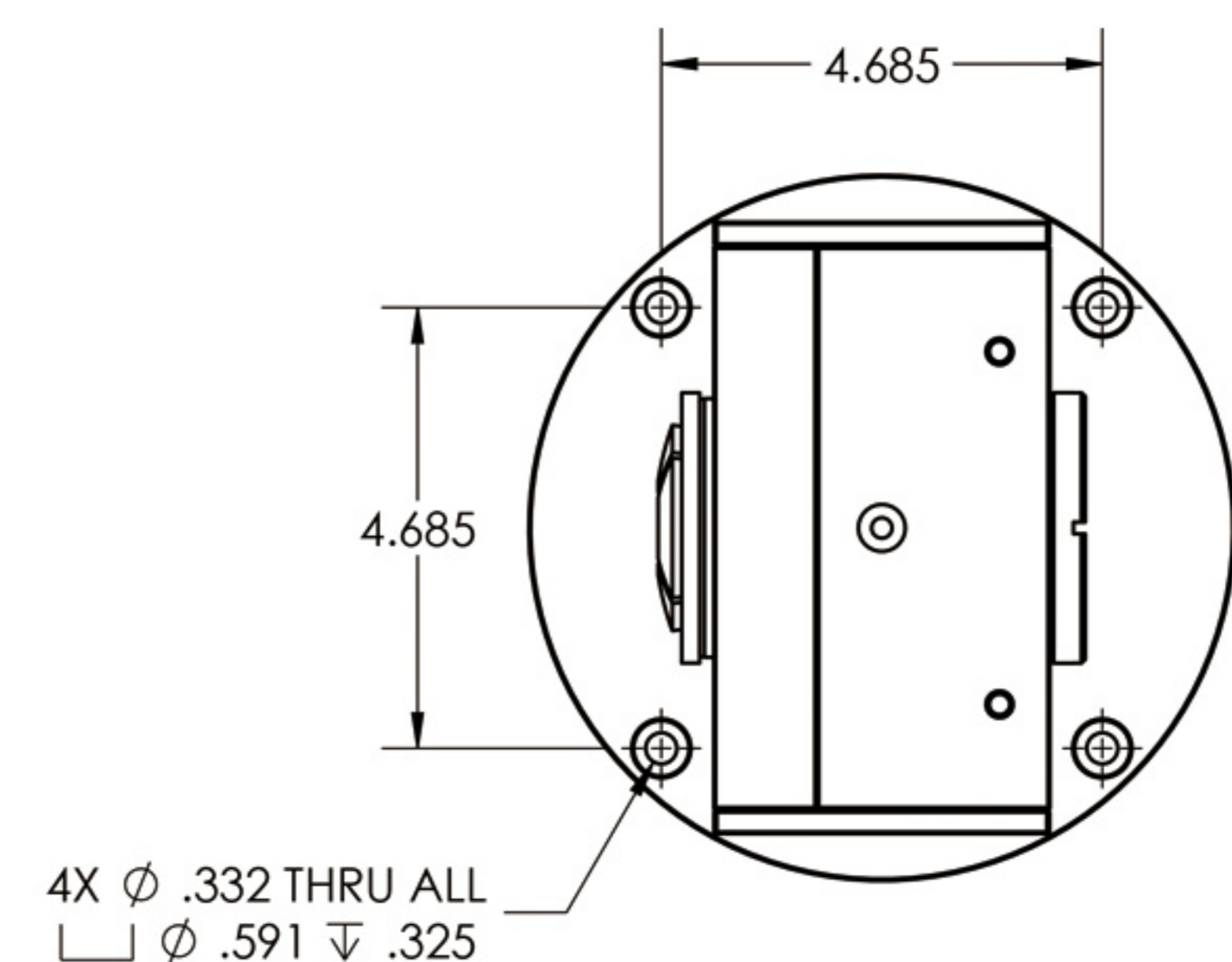
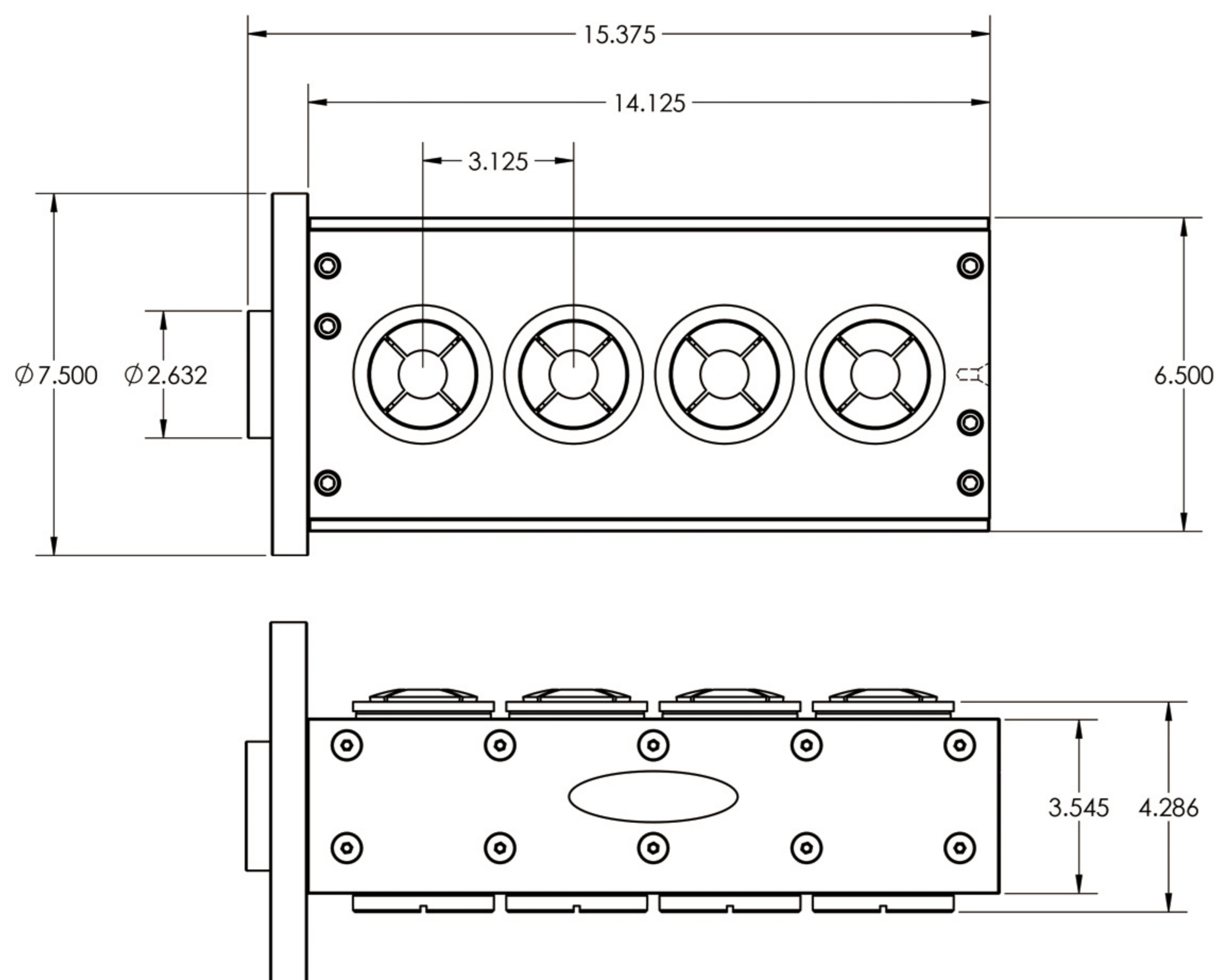
### Custom Faceplate

Custom faceplate allows system to attach to most standard rotary tables. Specify model when ordering.



### Fast Clamping

Hydraulically activated for fast clamping. Run at clamping pressures up to 2,500 lbs.



## FREE ENGINEERING CONSULTATION!

Call and ask for a Sales Engineer to discuss your application today